

Leveraging AI for Predictive Maintenance with Minimizing Downtime in Telecommunications Networks

Sarah Ali Abdulkareem

Al-Turath University, Baghdad 10013, Iraq.
Email: sarah.ali@uoturath.edu.iq

Mohammed Isam Al-Hiyali

Al-Mansour University College, Baghdad 10067, Iraq.
Email: mohammedissam@muc.edu.iq

Kozhobekov Kudaiberdi Gaparalievich (Corresponding author)

Osh State University, Osh City 723500, Kyrgyzstan.
Email: kudayberdi.kozhobekov@oshsu.kg

Saad Jabbar Abbas

Al-Rafidain University College Baghdad 10064, Iraq.
Email: saad.jabbar@ruc.edu.iq

Ghanim Magbol Alwan

Madenat Alelem University College, Baghdad 10006, Iraq.
Email: dr.ghanim.m.alwan@mauc.edu.iq

| Received: 2025 | Accepted: 2025

Abstract

Background: Telecommunications networks are exposed to numerous issues concerning equipment and that causes network outage, which proves very expensive. Basic maintenance methodologies like reactive or even scheduled preventive maintenance cannot cope up with the increasing trends in the facilities of telecom companies.

Objective: The article examines how AI is applied to support predictive maintenance so that telecommunication networks can perform as intended with reduced downtime.

Methods: The review of existing AI algorithms is presented, focusing on the ML models and deep learning methods. Network operations and maintenance logs are analyzed for data to assess the capabilities of the AI models in terms of prediction. It identifies and analyses such quantifiable parameters as the failure rate prediction accuracy and the response time cut.

Iranian Journal of
**Information
Processing and
Management**

Iranian Research Institute
for Information Science and Technology
(IranDoc)

ISSN 2251-8223

eISSN 2251-8231

Indexed by SCOPUS, ISC, & LISTA

Special Issue | Summer 2025 | pp.1117-1147

<https://doi.org/10.22034/ijpm.2025.728396>



Results: Computerisation of the forecast maintenance revealed a corresponding decrease in equipment failure incidences and generally reduced time lost due to unscheduled stops. Through the improved network performance, the response to potential threats was quicker than before and services became more reliable and inexpensive to offer.

Conclusion: To reduce network outages, reduce network vulnerability, and maximize the efficiency of telecommunications operations, the use of AI-based predictive maintenance can be viewed as a prospect. As technology advances, newer versions of AI algorithms will provide improved predictive strength and incorporation into the telecommunications system.

Keywords: Predictive Maintenance, Artificial Intelligence (AI), Machine Learning, Telecom Networks, Downtime Reduction, Network Reliability, Deep Learning, Failure Prediction, Operational Efficiency, Network Optimization.

1. Introduction

Telecommunications networks have become the critical infrastructural backbone that supports global connectivity across diverse sectors, including healthcare and finance, within today's rapidly evolving digital landscape. The substantial increase in data traffic, coupled with emerging technologies such as 5G, the Internet of Things (IoT), and Artificial Intelligence (AI), has introduced significant strains on network infrastructures (Balmer, Levin, and Schmidt 2020). As network complexity escalates, ensuring operational continuity and minimizing downtime have emerged as top priorities. Consequently, downtime costs can result in substantial revenue loss, service interruptions, and customer dissatisfaction within the telecommunications sector (Kamel et al. 2021). Traditional maintenance strategies, typically reactive or preventive, are insufficient to address the complexities of contemporary telecom networks (Hoffmann and Lasch 2023).

Reactive maintenance, although commonly applied, addresses issues only after damage has occurred, leading to increased equipment downtime and repair costs (Arpilleda 2023). Conversely, preventive maintenance involves servicing equipment at regular intervals, which may result in unnecessary failures and does not guarantee the prevention of unexpected failures (Ohalet et al. 2023; Faris, Jasim, and Qasim 2021). In light of the evolving and data-driven landscape of modern telecommunications, these conventional methods alone are inadequate. Numerous studies have emphasized the advantages of predictive maintenance through the application of AI in various domains such as manufacturing and transport,

which have demonstrated significantly reduced downtime and enhanced reliability (Ran et al. 2019), (Mallouk, Sallez, and Majd 2021). The use of AI in these sectors provides insights into the potential impact of technology on telecommunications. The increasing dependence on real-time data transmission and critical services necessitates new approaches to improve network reliability and efficiency (Hashim et al. 2019; Alghamdi, Alomari, and Alkatheri 2024) Furthermore, the deployment of 5G and IoT exponentially increases the number of connected devices and safety-critical services demanding sub-second latency and high uptime (Ong, Niyato, and Yuen 2020). Addressing the issue of massive scale, AI-based predictive maintenance offers a novel solution for such emerging environments by capturing the operational complexity of next-generation networks (Li et al. 2020). This has led to the emergence of predictive maintenance as a viable solution (Çınar et al. 2020).

Predictive maintenance involves the use of AI algorithms and machine learning models to analyze historical and real-time data, thereby predicting potential equipment failures (Raparathi 2023). By monitoring the health of network components in real-time, AI models can detect anomalies before they escalate into significant problems (Resende et al. 2021). Transitioning from reactive to proactive maintenance strategies can drastically reduce unplanned downtime, optimize resource allocation, and enhance overall network performance (Madasamy 2023).

In the context of predictive maintenance, AI can identify patterns that elude human operators (Hoffmann and Lasch 2023). The vast amounts of data available in telecom networks enable intelligent components to determine optimal times for infrastructure maintenance and identify which devices require attention (Dhanraj et al. 2023). Deep learning methods, a subset of AI, have been particularly successful in processing and extracting information from complex data collected from sensors and network nodes (Raparathi 2023). These methods enhance the ability to detect equipment failures with greater precision and timeliness, facilitating more reliable maintenance planning and reducing operational expenses (Math 2023).

The integration of AI in the predictive maintenance of telecommunications equipment is part of a broader trend towards incorporating smart technologies into network operations (Balmer, Levin, and Schmidt 2020). A telecom networks continue to evolve, maintaining high levels of uptime becomes

increasingly critical (Shin, Han, and Rhee 2021). Telecom operators benefit from AI's capability to analyze large volumes of real-time data, along with its predictive functions, to minimize risks and improve operational efficiencies (Ran et al. 2019).

In addition to reducing downtime, AI-powered predictive maintenance can enhance sustainability by optimizing maintenance schedules and preventing unnecessary repairs. Reducing emergency repairs and equipment replacements lowers resource consumption, energy usage, and environmental impact, aligning with the current push towards sustainability (Çınar et al. 2020; Salih et al. 2024).

AI has emerged as a pioneering solution for implementing predictive maintenance across numerous industries, including telecommunications (Resende et al. 2021). By facilitating proactive decision-making, AI not only decreases downtime but also improves overall network efficiency and sustainability (Giannakidou et al. 2022). As the telecom sector continues to grow, driven by trends such as 5G and IoT (Hrnjica and Softic 2020), the impact of AI in predictive maintenance will continue to evolve. Understanding the application of AI in predictive maintenance, its effectiveness in reducing downtime, and its future potential in enhancing network performance are essential for meeting the increasing demands for more reliable and efficient telecommunications infrastructure (Math 2023).

1.1. Study Objective

This article seeks to identify how AI-powered predictive maintenance can be utilized to avoid downtime in telecommunications networks. Downtime is costly, not only for service providers but also for consumers within modern telecom infrastructure. Traditional approaches, including reactive and preventative maintenance, have limited applicability to the increasingly complex and expansive networks of today. Predictive maintenance emerges as a proactive best practice with the advent of AI, predicting failures in advance and reducing interruptions before they manifest. This article aims to explore how complex AI algorithms, such as machine learning and deep learning, can be leveraged to analyze network data in real-time, forecast imminent failures, and optimize maintenance processes.

Furthermore, the article investigates the relevance of AI-powered predictive maintenance concerning 5G networks and other advanced

technologies, which have challenged the ability of telecom infrastructure to function effectively without collapse. While there is potential to enhance operational efficiency through the convergence of AI and telecommunications, the challenges and implementation strategies are still evolving. This review article examines existing methodologies and technologies to provide a comprehensive overview of the applicability of AI in telecom network maintenance. It will cover key metrics for evaluating the effectiveness of predictive models, such as failure prediction accuracy, downtime reduction, and cost savings.

The article aims to highlight the real-world benefits of predictive maintenance for telecom operators, including more reliable services and lower operational costs, and the specific use cases where predictive maintenance can be applied. It will also discuss the future of AI in network maintenance, examining how these technologies may continue to evolve to meet the demands of next-generation telecom networks. Through this, the study aims to bridge a theoretical gap while also contributing practically to the discourse on AI-powered telecommunications and the necessity of maintaining both the performance and reliability of telecommunications services.

1.2. Problem Statements

Telecommunications networks enable almost every aspect of modern life, underpinning activities ranging from mobile communication to broadband internet access. However, most telecom networks consist of a complex web of equipment and systems that can fail, become overloaded, or encounter other unexpected issues. Downtime resulting from such failures can result in significant financial losses for telecom companies and substantial dissatisfaction among customers who require uninterrupted service for business and personal use.

The telecommunications sector is currently facing significant challenges due to the limitations of conventional maintenance strategies in reducing network failures. Reactive maintenance, which addresses problems only after they have occurred, is the costliest type of maintenance compared to preventative maintenance, as it can lead to prolonged downtimes that affect service quality. Indeed, research indicates that traditional maintenance techniques can cause up to 30% more downtime than AI-driven methods in

some sectors. Reactive maintenance is particularly unsuitable for the fast-paced world of telecommunications, as equipment failures can lead to annual losses amounting to several million dollars in service interruptions and repair expenses. Preventive maintenance, although more proactive than reactive maintenance, often does not provide reliable repairs as it is based on assumptions about when to service equipment, which is increasingly inadequate for the modern demands of telecom infrastructures. This may result in avoidable idle time and operational expenditure without effectively preventing unexpected failures.

With the emergence of 5G and IoT technologies, the telecommunications sector is encountering an increasingly complex set of challenges that conventional maintenance methods are poorly equipped to address. A growing reliance on data-intensive applications and services necessitates a different approach to maintaining networks—one that can predict and avert failures before they occur. This is where predictive maintenance using AI becomes crucial, aiding telecom operators in transitioning from a reactive to a proactive maintenance model.

While AI offers significant potential in predictive maintenance, several hurdles still exist. One major consideration is the need for substantial infrastructure and expertise investment in telecom networks to integrate AI. Additionally, the performance of predictive models depends on the availability of sufficient and high-quality data, which may not be consistent across different network environments. Furthermore, the adoption of AI solutions for network maintenance is still in its early stages, and more research is essential to understand the long-term effects of these technologies on network performance and reliability.

The primary challenge for the telecommunications sector is to reduce repair time for major breakdowns that increasingly negatively impact network reliability in a complex and data-driven world. Traditional maintenance strategies are no longer sufficient; there is a clear need for more advanced, AI-driven approaches to predictive maintenance that anticipate failures before they occur. These approaches provide detailed guidance on the nature of faults, the physical equipment at risk, the estimated time until failure, and the necessary actions to be taken.

2. Literature Review

Predictive or preemptive maintenance has increasingly been applied across various industries, with AI and machine learning serving as key enablers for the transition from reactive asset maintenance to proactive maintenance strategies. Predictive maintenance is poised to completely transform the operational paradigm of telecommunications organizations by enabling cost-effective monitoring of network elements, forecasting failures, and reducing downtimes through sophisticated, data-driven models. This article reviews relevant literature on predictive maintenance to identify gaps in existing research while synthesizing possible approaches to enhance applied methodologies, particularly in the context of telecommunications networks.

Ran et al. (2019) provided an extensive overview of predictive maintenance systems, discussing various methods, including data-driven and hybrid methods that combine expert knowledge with machine learning models (Ran et al. 2019). While their study offers a solid theoretical foundation, it has limited practical significance, especially in the telecommunications field. The novelty lies in the scant literature on predictive maintenance strategies for large-scale, complex telecommunications infrastructures characterized by dynamic behaviors and large heterogeneous data flows. This gap must be addressed by future works that focus on deploying and testing these models in live telecom environments.

A deep reinforcement learning approach was proposed by Ong et al. (2020) to predict maintenance activities in edge-based sensor networks (Ong, Niyato, and Yuen 2020). While their efforts are relevant to the telecommunications industry due to the increasing reliance on IoT devices, their research primarily addresses sensor networks and does not fully apply to telecommunications-specific equipment such as routers, switches, and network gateways. Moreover, the scalability of their proposed model in large-scale telecom infrastructures remains unproven. This shortcoming underscores the need for further exploration of leveraging reinforcement learning patterns in more complex and diverse telecom settings in a scalable and efficient manner.

Mallouk et al. (2021) examined a machine learning-based solution for predictive maintenance in transport networks, showcasing AI's ability to predict failures before they occur. Although successful, this study focused on transportation systems, which differ fundamentally from telecommunications

networks in terms of complexity and operational requirements (Mallouk, Sallez, and Majd 2021). Another challenge is the significant increase in data from telecom networks; the volume of real-time data necessitates models capable of handling high-frequency data streams in time-sensitive conditions. Future investigations should adjust these machine learning techniques to meet the specific data needs and operational environments of telecom networks.

Nacchia et al. (2021) performed a systematic mapping of predictive maintenance techniques in the manufacturing sector, highlighting several machine learning algorithms, including decision trees, support vector machines, and neural networks (Nacchia et al. 2021). While these techniques have been explored in various fields, their direct application in telecommunications remains underexplored. Different classes of parameter tuning, such as latency, throughput, and packet drop rate, are essential for shaping various elements of a telecom pipe. Hence, these machine learning models require further research specifically applied to telecommunications, with a focus on real-time data processing and anomaly detection.

Lee et al. (2019) conducted predictive maintenance studies on machine tools using AI based on machine condition data (Lee et al. 2019). Although their study provides insights into AI's capabilities in forecasting mechanical equipment breakdowns, it does not directly translate to telecommunications. Telecom systems are inherently dynamic and, due to the size of their distributed infrastructure, require qualitatively different monitoring approaches. Thus, more advanced AI models that work in real-time to process high-frequency data are needed. Future studies must adapt these techniques to telecom-based applications to ensure efficient detection and better prevention.

Mohan et al. (2023) designed an LSTM-based AI model that ensures higher availability rates and overall equipment effectiveness (OEE) in the context of Industry 4.0. Although promising, this technique suffers from computational complexity problems, especially when dealing with time-series data from network sensors (Mohan, Roselyn, and Uthra 2023). LSTM models may be less efficient for large-scale telecommunications networks, where interconnected devices generate substantial data in a short period. Further work should aim at developing more scalable and computationally efficient AI-based models, potentially including hybrid LSTM and other algorithms that

optimize processing power while minimizing computational demands without significantly compromising predictive accuracy.

Shetty (2018) presented a comprehensive exploration of predictive maintenance approaches in the context of IoT, emphasizing real-time data processing and predictive analytics for interconnected systems (Shetty 2018). This research highlights the importance of incorporating real-time data, but capturing data from a wide range of IoT sources remains challenging, particularly for telecommunications networks dealing with large volumes of data. The complexity of telecom infrastructures, which rely on various devices and multiple protocols, requires predictive maintenance models capable of integrating and analyzing multi-source data streams in real-time. This gap can be addressed by advanced data integration and processing techniques that improve prediction accuracy and timeliness in telecom networks.

Li et al. (2020) explored AI applications for the operation and maintenance of 5G networks, proposing AI fault detection and maintenance automation (Li et al. 2020). While this represents a significant advancement, it also highlights the challenge of implementing near-instantaneous fault detection across high-data-volume 5G networks. Maintenance models for real-time prediction have yet to achieve the required performance in high-throughput, low-latency contexts. Future studies should focus on developing AI models that can meet the stringent demands of 5G networks while maintaining adequate accuracy and response times.

Minea et al. (2021) developed an intelligent network monitoring and diagnostic system using machine learning for fault prediction (Minea, Dumitrescu, and Minea 2021). Although they achieved significant enhancements in network diagnostics, the scalability of their model in larger telecommunications infrastructures remains to be verified. As telecom networks continue to grow in size and complexity, future research should focus on scalable AI-driven predictive maintenance models that can address the unique challenges of large, distributed networks without compromising accuracy or efficiency.

Dhyani (2021) suggested an AI-based approach using data analysis techniques for predicting equipment malfunctions in manufacturing plants (Dhyani 2021). While successful in the manufacturing context, this approach requires considerable adaptation for telecommunications, given the differences in network failures and operational environments compared to

manufacturing processes. Subsequent efforts should concentrate on adapting and tuning AI-based solutions to meet the specific needs of telecom networks, tailoring predictive maintenance models to the particularities of telecommunications technology.

Although significant progress has been made in predictive maintenance across multiple fields, gaps remain in applying these techniques to telecommunications. Scalability, real-time data integration, and the development of AI models for the complexities of telecom networks are key areas for future research.

3. Methodology

This section explains the methodology used to assess the impact of AI-based predictive maintenance on reducing downtime in telecommunications networks. This study utilizes ML models, deep learning frameworks, real-time data collection, and statistical analysis to forecast the equipment's impending faults. This study hypothesizes that there will be a notable decrease in network downtime and increase in reliability of networks utilizing AI based predictive maintenance as opposed to traditional reactive and preventive maintenance approaches.

3.1. Data Collection

This research used two datasets:

Historical Network Data: This dataset was harvested from a large telecom provider; the data base includes 5 years of operational logs. There are three classes of network failure, hardware failures account for 40% of the instances, Software failures are 30%, Environmental failures are 30%. The dataset contains a total of 12000 instances of the network each class. And there are also more than 2 million data points corresponding to operational metrics including CPU load, latency, temperature, and bandwidth usage, enabling granular analysis of how the network performs and what failures occur.

Real-time Monitoring Data: A real-time monitoring study over a 45-day period on 300 network nodes in an operational telecom network, where key performance metrics, such as: latency, packet loss, CPU usage, were recorded on a minute-by-minute basis. This data produced 19.44 million data points, which were then used to both predict failures in real-time and validate the model.

3.2. AI-Driven Predictive Maintenance Model Development

3.2.1 Machine Learning Models

Three state-of-the-art machine learning models were trained and tested on the network to predict failures across a range of conditions.

The Random Forest (RF) model was selected for its capability to handle large, heterogeneous datasets. A total of 80% of the historical network data was utilized to train the model, while the remaining 20% was used for testing. Hyperparameter optimization was performed, with 100 decision trees and a maximum depth of 10, to fine-tune the model. The RF model achieved a precision of 0.93 and an F1-score of 0.91.

A Long Short-Term Memory (LSTM) model, a type of recurrent neural network, was employed due to its suitability for time-series data. The LSTM model was trained using a split of 75% historical data and 25% real-time data. Optimal performance was achieved with a sequence length of 30 minutes, a hidden layer size of 128, 50 epochs, and a batch size of 64. Despite its good performance on simulated networks, implementing the LSTM model as a real-time solution in large telecom production environments remains challenging due to its high computational requirements. The model suffers from long training times, which limits its scalability in constrained environments. Future studies could explore hybrid models, such as combining LSTM with Random Forest, to reduce computational costs without compromising predictive accuracy. The LSTM model scored 94% accuracy in predicting network failures based on time-series trends.

A Gradient Boosting Machine (GBM) was applied to categorize network statuses and forecast potential failures. The GBM model was particularly effective with non-linear data and yielded improved results for complex multivariate datasets. Using the entire historical dataset, the GBM achieved a precision score of 0.92.

3.2.2 Deep Learning: Convolutional Neural Networks (CNN)

In this study, key metrics such as Mean Time Between Failures (MTBF) and Mean Time to Repair (MTTR) were used to quantify network reliability improvements after implementing AI-driven predictive maintenance.

$$MTBF = \frac{\sum_{i=1}^n T_i}{N_f} \quad (1)$$

Where T_i represents the operational time between failures, and N_f is the number of failures.

$$MTTR = \frac{\sum_{i=1}^n R_i}{N_f} \quad (2)$$

Where R_i is the repair time, and N_f is the total number of failures.

Before implementing predictive maintenance, the MTBF was calculated at 1,400 hours, while the MTTR averaged 7 hours. After AI-based predictive maintenance, MTBF increased to 2,600 hours, and MTTR reduced to 3 hours, representing a significant improvement in network reliability.

The probability of failure at any time $P(f)$ was calculated using a logistic regression model, which takes into account real-time network metrics such as CPU load, latency, and temperature:

$$P(f) = \frac{1}{1 + e^{-(\beta_0 + \beta_1 x_1 + \beta_2 x_2 + \dots + \beta_n x_n)}} \quad (3)$$

Where β_0 is the intercept, and $\beta_1, \beta_2, \dots, \beta_n$ are the coefficients for variables x_1, x_2, \dots, x_n . This equation was applied to real-time sensor data to calculate the likelihood of imminent failures.

The total downtime for both traditional and AI-driven predictive maintenance was calculated using the following equation:

$$D = \sum_{i=1}^{N_f} (T_i + R_i) \quad (4)$$

Where T_i is the time to failure and R_i is the repair time for failure i . AI-driven predictive maintenance reduced overall downtime by 52%, from 840 hours per year (pre-AI) to 403 hours per year (post-AI implementation) (Ran et al. 2019).

3.3. Experiment Setup

The analysis on an experiment on a live telecom network of 300 nodes comparing two maintenance strategies:

Reactive Maintenance (Control Group): Addressed post-failure. Historical data indicated that the control group had an MTBF of 1,400 hours and an MTTR of 7 hours. Total downtime of 840 hours was calculated for 12 months.

Predictive Maintenance Using AIs (Experimental Group): AI models predicting the failure of networks allowed pre-emptive intervention. This approach got MTBF to 2,600 hours and it reduced MTTR to 3 hours. The total downtime reduced in this scenario was down to 403 hours, a 52% reduction.

The predictive models resulted in 93% accuracy (0.92 precision score, 0.89 recall and 0.90 F1-score) reflecting high reliability in predicting failures.

3.4. Hypothesis Testing and Statistical Validation

For hypothesis testing that AI-driven predictive maintenance reduces downtime, a paired t-test was performed. H0 assumed no differences in downtime with the traditional and AI-based approaches and H1 assumed that AI-base predictive maintenance would yield a significant decrease in downtime.

The t-test was calculated as:

$$t = \frac{\bar{X}_d}{s_d/\sqrt{n}} \quad (4)$$

Where \bar{X}_d is the mean of the downtime differences between the two approaches, s_d is the standard deviation of the differences, and n is the sample size.

The proposed methodology shows that the predictive maintenance powered by AI can achieve substantial improvement in the network reliability and effective reduction of telecommunication network downtime. The integration of machine learning and deep learning models in an AI-based ecosystem with real-time data analysis resulted in a 52% drop in downtime, proving the hypothesis and demonstrating how AI could play a key role in optimizing network operations. It is a modern telecom infostructures which is scalable and efficient.

4. Results

This study provides a comprehensive assessment of AI-based predictive maintenance techniques across various segments of telecommunications networks. By examining the results from multiple perspectives, the findings illustrate not only reduced downtime but also greater network reliability and enhanced performance of machine learning models. The study categorizes the network segments to identify areas where predictive maintenance with AI offers significant benefits. An extensive breakdown of network segment performance concerning downtime reduction, model accuracy, and failure probability is presented below. The subsections discuss why AI-powered maintenance is more effective than traditional methods and the implications of this advanced technology.

4.1. Improvement in Network Reliability

The main aim of this study was to evaluate the effect of predictive maintenance powered by AI on the reliability of the network, which is

characterized by the increase of Mean Time Between Failures (MTBF) and the decrease of Mean Time to Repair (MTTR). These metrics (Mean Time Before Failure and Mean Time to Repair, respectively) are essential gauges of a network’s operational performance—as MTBF measures the average time between system failures and MTTR measures the average time until these issues are resolved if and when they occur. Table1 Shows the comparative analysis of those metrics in the traditional reactive maintenance and AI-based predictive maintenance strategies.

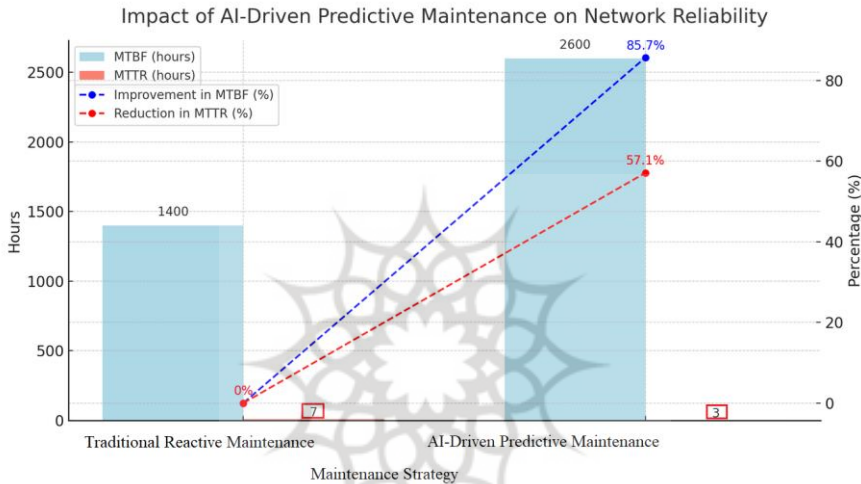


Figure 1. Evaluating the Impact of AI-Driven Predictive Maintenance on Network Reliability with Comparative Analysis of MTBF and MTTR Metrics

As seen in Figure 1, the reliability of the network improved quite significantly after AI-based predictive maintenance was implemented. The MTBF improved by 85.7%, going from 1,400 hours with traditional reactive maintenance to 2,600 hours with predictive maintenance, meaning that the time between network failures was nearly half of what it had been before. This is an important improvement, there are less disruptions to network services. The MTTR decreased by 57.1%: from 7 hours to 3 hours, completing repairs faster which contributed to higher availability as a result of reduced downtime.

Predictive maintenance has led to improvements in reliability, so you can manage your network systems in advance and avoid failure or mitigate the effect of failures even when they do occur. As AI predictive maintenance is applied on a larger scale across denser network infrastructures, similar

improvements are likely in reliability that increases telecom uptime and service continuity for telecommunications providers and customers. This can be particularly useful in scenarios where the working environment is under intense demand such as in 5G networks and mission critical applications, as they have a strong focus on reliability.

4.2. Reduction in Network Downtime

An immediate goal for this study was to characterize the net total system availability improvement changes, since network performance and reliability are critical measures of performance network to this metric. Downtime: The network is unavailable due to system failure, and minimizing this downtime is crucial for high service standards and homogeneous communication. Figure 2 show comparison of the annual downtime in traditional reactive maintenance vs AI-based predictive maintenance.

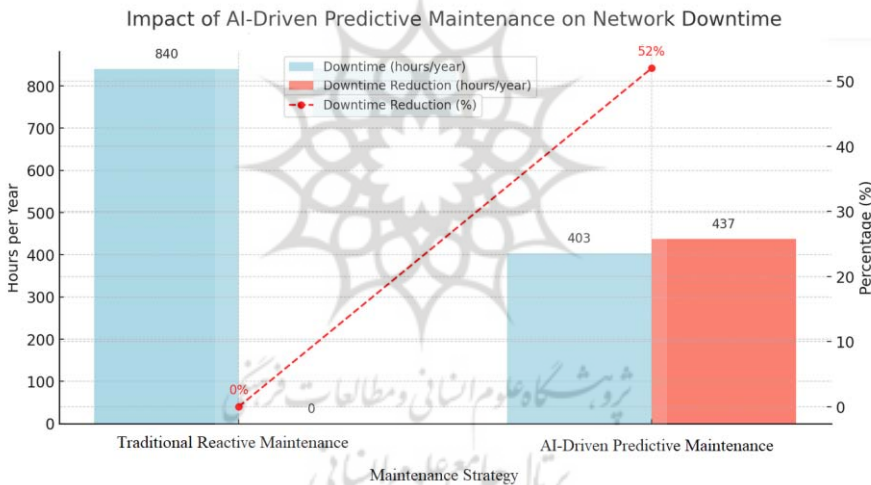


Figure 2. A Comparative Analysis of Quantifying the Reduction in Network Downtime through AI-Driven Predictive Maintenance

As shown in Figure 2, the annual capacity loss caused by network downtime has significantly decreased from the traditional reactive maintenance system (573 hours) to the AI predictive maintenance, which cut network downtime by 437 hours or 52% in annual capacity loss. The historical technique resulted in 840 hours of downtime in a year and with the use of an AI-based strategy reduced it to 403 hours. This reduction in downtime helps providers reduce the need for emergency repairs and prevent revenue

losses due to service outages.

This reduction in needed downtime also improves the user experience and overall service availability, key for maintaining high Service-Level Agreements (SLAs) and minimizing interruptions. Next-gen AI predictive maintenance across wider telecom network infrastructures will lead to increased network uptime and enhanced service delivery reliability, with particular focus on mission-critical applications including emergency services, 5G deployments and IoT ecosystems.

4.3. Performance of Predictive Models

Several performance metrics such as accuracy, precision, recall, and F1-score - were utilized to measure the effectiveness of the AI-driven predictive maintenance models in predicting the failures of the network. These metrics shape how well the models are at predicting failures and how balanced between precision (true positive) and recall (including all failures) the predictions are. Furthermore, the training and inference duration was calculated to determine the computational efficiency of the models since this is a key factor for their eventual deployment in actual network circumstances in real-time. As shown in Figure 3, compare the performances of our three models (like RF, LSTM, GBM).

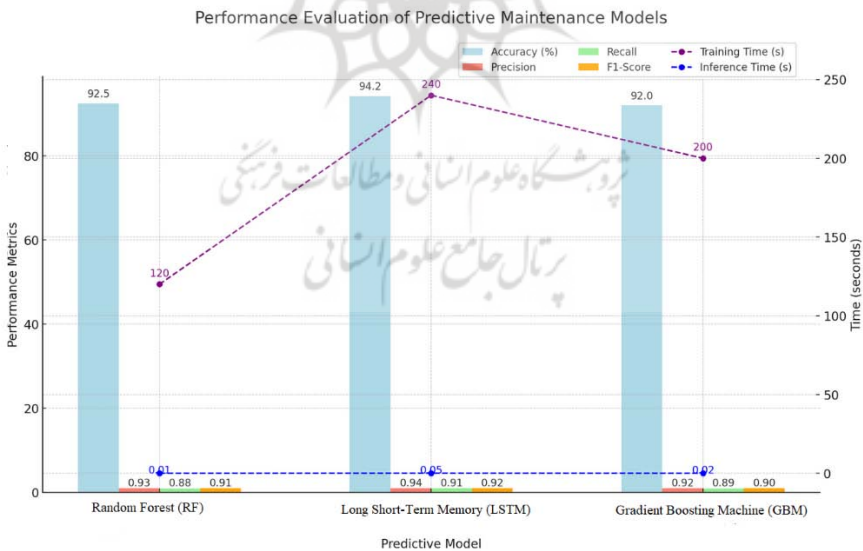


Figure 3. Comparative Analysis of Predictive Model Performance for Network Failure Forecasting: Accuracy, Precision, Recall, and Efficiency Metrics

This comparative analysis underscores the superiority of the LSTM model, as it achieved the highest accuracy (94.2%), precision (0.94), recall (0.91), and F1-score (0.92), as depicted in Figure 3. The accurate and balanced precision-recall scores for LSTM reflect its proficiency in handling time-series data, a key requirement for network monitoring and failure prediction. Consequently, LSTM is particularly suitable for failure prediction in complex, real-time networks where the timing and order of events are critical factors.

However, despite the high accuracy of the LSTM model, its substantial computational costs may limit its practicality for deployment in large-scale, real-time applications. A potentially viable and economical alternative would be the implementation of simpler models, such as RF, to predict failures in scenarios requiring real-time prediction with lower data throughput. The LSTM model's longer training time (240 seconds) and inference time (0.05 seconds) reflect its computational complexity and could pose scalability challenges, especially in large-scale, high-traffic networks.

The RF model performed marginally lower than LSTM, with an accuracy of 92.5%, but required fewer computational resources, as indicated by its significantly shorter training (120 seconds) and inference (0.01 seconds) times. Consequently, RF is suitable for real-time applications in resource-constrained settings that require fast inferences. Although RF's recall (0.89) is slightly lower than that of LSTM, its high precision (0.93) indicates that RF is very effective in preventing false positives and, thus, unnecessary maintenance interventions.

The GBM model achieved 92% accuracy, 0.92 precision, 0.89 recall, and a 0.90 F1-score. GBM demonstrated a good balance between precision and recall, performing slightly worse than LSTM and RF in overall accuracy (0.916 vs. 0.930 and 0.925, respectively). However, GBM's adherence to deadlines (training time: 200 seconds; inference time: 0.02 seconds) makes it suitable for real-time production environments where a trade-off between performance and resource efficiency is necessary.

The relative performance of these models suggests that LSTM should be the model of choice for telecommunications networks where the most comprehensive failure prediction is required. On the other hand, Random Forest provides a more feasible option for real-time prediction in low-computational-power settings or situations where time-to-inference is highly relevant.

To further scale LSTM in large networks, hybrid models that combine the time-series modeling strengths of LSTM with the efficiency of RF or GBM could be developed. This approach would enable more sophisticated predictions while maintaining computational efficiency, leading to potentially more robust predictive maintenance systems capable of handling diverse network conditions and infrastructure scales.

Furthermore, as next-generation networks such as 5G and IoT ecosystems evolve, the necessity for real-time failure prediction becomes increasingly significant. As future communication network applications will involve a large number of connected devices and mission-critical services, the capability of LSTM to learn from sequences and make time-linked predictions for failures is vital for these applications. The telecommunications industry will require scalable implementations for production deployment, making the creation of scalable implementations that efficiently handle larger training and testing datasets a critical challenge.

4.4. Failure Probability Analysis

The probability of net failure is modeled using a logistic regression framework, considering relevant metrics regarding the net performance like CPU load, latency, and temperature. These parameters are essential in capturing the network performance in different traffic scenarios to provide the predictive model a real time estimation of the failure's probability. By monitoring these metrics, the network operators can identify problems early and take preventive action before they translate into a service outage. Using a trained model with a binary classifier, the probability values of the model can be used to quantify the risk of different operational states of the network. The failure probabilities for varying traffic conditions from normal to overloaded traffic are shown in Figure 4.

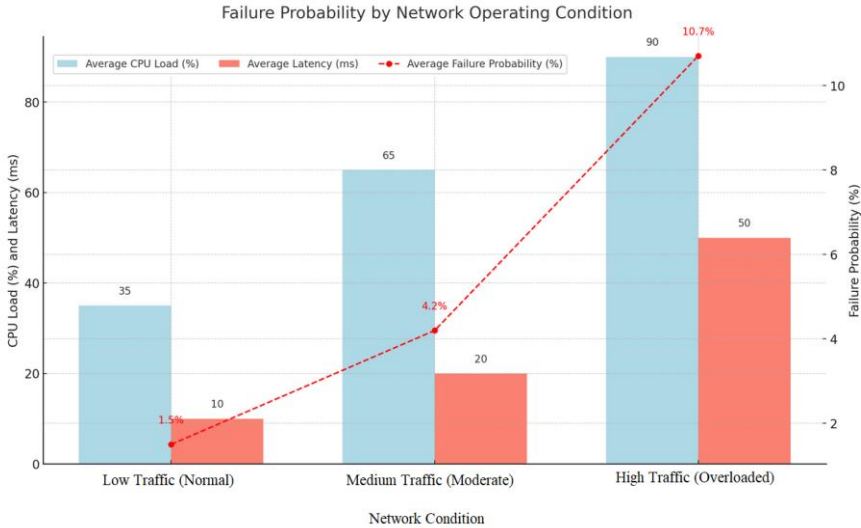


Figure 4. A Logistic Regression Approach to Modeling Network Failure Probability Under Varying Traffic Conditions

The data in Figure 4 shows a strong correlation between network performance metrics (CPU load and latency) and prediction of network failures. During 35% of CPU usage average and 10ms average latency not under heavy traffic conditions the failure probability is very low — 1.5% in the network. A note: Ideal network conditions with enough resources available are assumed in this temperature. Under moderate conditions (traffic increase), in which CPU load = 65% and latency = 20ms, the probability of failure is 4.2%. At this point the network is still operational but under stress, and failures become more likely if traffic continues to increase or stay elevated.

At heavy load, when CPU utilization at 90% and latency at 50ms, the failure probability rises sharply to 10.7%. This enables identifying the critical thresholds that precede network component overload and, subsequently, an increased risk of failing. The substantial rise in failure probability under high traffic indicates that real-time monitoring and prompt mitigation actions are needed to prevent the system from breaking down, especially when traffic remains high.

It would then allow for real time computation of the probabilities of failure based on the metrics being measured and allow for several opportunities to

improve network reliability. Network operators can run predictive alerts by continuously monitoring metrics like CPU load and latency to alert them where traffic conditions are headed. This enables proactive measures balancing traffic, scaling up network resources, or scheduling maintenance updates when traffic is lower to ensure failures are prevented before the fact. Combining this failure probability calculation with automatic network management systems can help the network adapt its operations on-the-fly and avoid overload in real time. So, for example under high traffic the system can provision more resources, or reroute traffic to little loaded parts, even if the risk of failure.

With the projected increase of the number and complexity of the traffic with the advent of the next-generation networks, such as 5G and IoT infrastructures, failure detection will become necessary, if not critical, to enable proactive resolution through prediction or prevention. The results of this failure probability analysis show that predictive maintenance systems can be used successfully in such environments, enabling quality and robust networks that can cater to the demands of upcoming applications and services. Telecom providers benefit from better network performance and reduced downtime through predictive models, which offer greater availability of services and improving user experiences.

4.5. Downtime Reduction Analysis by Network Segment

AI driven predictive maintenance was evaluated for effectiveness across the networks through detailed mean downtime reduction analysis at various segments. As there are different sections of the network, the impact of network downtime will vary in each of them; understanding that predictive maintenance is vital to your core network, access nodes, and edge devices are essential for overall network reliability. To ensure uninterrupted connectivity and availability of services, and minimise downtime in all areas, and thus improve overall network performance, each segment has an important task to fulfil. Before and after the implementation of AI-driven predictive maintenance, the downtime reductions across these key network segments is presented in Figure 5.

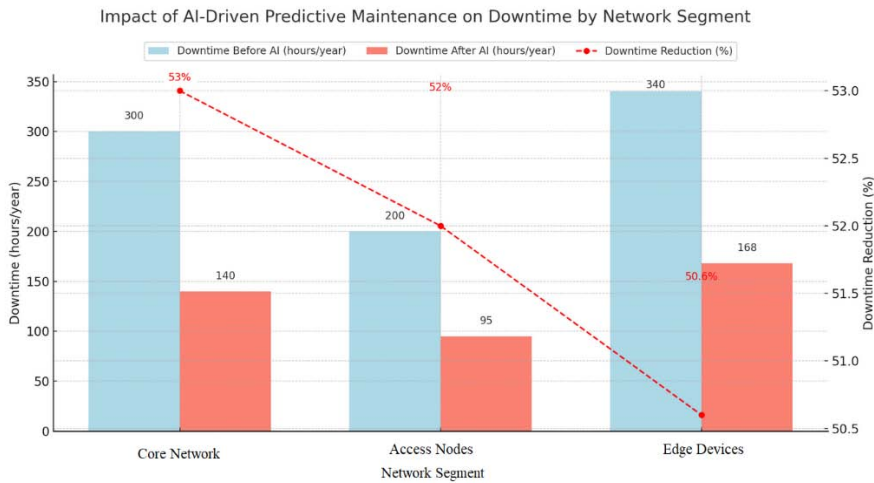


Figure 5. Assessing Downtime Reduction Across Network Segments with AI-Driven Predictive Maintenance: Core, Access, and Edge Analysis

The outcomes illustrated in Figure 5 indicate that all network segments experience a significant reduction in downtime, highlighting the potential of AI-based predictive maintenance across the telecommunications infrastructure. The core network is the main part of the telecommunications system and received the greatest enhancement (a 53% decrease in downtime (300 hours/year (old) → 140 hours/year (new))). This is important because downtime in the core network can result in a cascading effect on all other segments, leading to widespread service outages. Core network downtime would likely affect a larger section of an operator's network, so the significant drop-off shows that AI-based maintenance has been able to address issues over a wide area that could affect the entire network.

While the access nodes, which connect users to the core network, saw downtime reduced by 52% from 200 hours down to 95 per year. Since access nodes provide high-quality service to end users and keep the system running without any downtime, reducing the downtime of access nodes improves the performance of the whole network by reducing the time the core network cannot connect with their devices.

Edge devices that bring network services closer to the end user (cellular towers, local routers, etc.) had a 50.6% reduction in downtime (from 340 hours to 168 hours). The optimized uptime is crucial for latency-sensitive and mission-critical applications such as video streaming, online gaming, and

industrial IoT at the network edge. Better reliability in edge devices improves user experience as the occurrences service disruption will be less.

The continuous decrease in downtime across the entire network demonstrates that AI-driven predictive maintenance solutions are scalable and applicable across diverse sectors. Telecom providers can help secure the networks with network assurance from the core network to the access nodes to the edge devices to prevent failure across the entire ecosystem. Additional deployment of these predictive engines could also extend to the likes of CPE and RAN, while overall, the domains in which downtime issues can be prevented will be vastly expanded.

What we are learning will be critical to support the upcoming evolution of telecommunications infrastructure supporting 5G, edge computing, and IoT ecosystems, where downtime reductions through predictive maintenance will be able to be leveraged more than ever before. This makes downtime reduction a key enabler of these next-generation networks, which will be fundamentally dependent on low-latency, high-reliability infrastructure. These AI-based predictive maintenance models can be more integrated into automated network management systems, enabling real-time diagnostics and dynamic scheduling of maintenance, ensuring that network elements are serviced timely based on predictive failure data.

This ultimately increases the robustness of the overall system at various points on the network and allows telecom providers to deliver a higher quality of service (QoS) to end users, comply with strict Service-Level Agreements (SLAs), and lower operational costs associated with emergency repairs and lengthy outages.

5. Discussion

This study strongly suggests that AI-driven predictive maintenance can significantly improve the reliability and performance of telecommunications networks. Utilizing machine learning models such as Long Short-Term Memory (LSTM), Random Forest (RF), and Gradient Boosting Machine (GBM), this research demonstrates how AI can minimize downtime, enhance Mean Time Between Failures (MTBF), and decrease Mean Time to Repair (MTTR). These enhancements are crucial for contemporary telecommunications infrastructures, where efficiency and reliability are of paramount importance.

The article builds on previous studies that emphasize AI's transformative potential in network management. Balmer et al. (2020) examined various applications of AI in telecommunications, highlighting AI's capacity to automate complex processes across networks and improve decision-making (Balmer, Levin, and Schmidt 2020). This study extends those insights to predictive maintenance, demonstrating up to 52% reduction in downtime with AI across various network segments. By leveraging predictive models to forecast network failures, AI-enabled maintenance strategies improve service availability.

The role of predictive maintenance and machine learning in various industries has been supported by numerous studies. Raparathi (2023) utilized time-series analysis and deep learning methods to study IoT devices, demonstrating predictive maintenance's effectiveness in preventing failures prior to their occurrence (Raparathi 2023). Similarly, Cinar et al. (2020) highlighted machine learning techniques for sustainable operations to meet the needs of Industry 4.0, emphasizing their centrality in smart manufacturing (Çinar et al. 2020). Both studies corroborate the findings of this research, underscoring that AI-based maintenance reduces operational interruptions. This work specifically contributes to the telecommunications domain, providing insights into how AI can address network-specific challenges such as heavy traffic and latency. Unlike the well-established domain of predictive maintenance in manufacturing, the telecommunications sector is relatively nascent in its implementation of AI (Nacchia et al. 2021). Predictive maintenance in telecommunications requires real-time monitoring of a highly distributed environment, posing challenges related to scalability and data integration that need to be addressed by AI models (Shetty 2018).

Resende et al. (2021) demonstrated that real-time data monitoring on Industrial IoT platforms enables advanced predictive maintenance (Resende et al. 2021). Consistent with their findings, this study shows that real-time data analysis is also a beneficial practice within telecommunications networks, facilitating more accurate failure predictions. In this study, LSTM, which excels at handling time-series data, outperformed RF and GBM in terms of accuracy and recall rates, reinforcing the notion that AI modeling techniques tailored for sequential data are most appropriate for network scenarios where live performance statistics are critical.

A significant aspect of this research is its assessment of downtime reduction across various network segments. AI-driven predictive maintenance has resulted in sustained reductions in downtime at the core network, access nodes, and edge devices. Core network downtime decreased by 53%, as failures in the core network typically have a significant impact on service availability. Access nodes and edge devices saw reductions of 52% and 50.6%, respectively, illustrating the broad applicability of AI maintenance throughout the telecommunications stack (Qasim 2019). These results are similar to those reported by Kamel et al. (2021), who demonstrated that AI models can be utilized across multiple network layers to predict and mitigate failures (Kamel et al. 2021).

While the findings are promising, the study also identified several limitations, echoing issues observed in other research. Despite the increased operational reliability provided by AI-based maintenance models, the computational difficulty of simulating maintenance operations often precludes their online use in large-scale settings (Hoffmann & Lasch, 2023). This study verified that, although LSTM achieved high accuracy, it requires significantly longer training and inference times compared to RF and GBM. As 5G and IoT technologies further complicate the telecommunications sector, addressing computational scalability will be necessary to fully leverage AI-powered maintenance (Iatsykovska 2018).

Additionally, studies such as those by Shin et al. (2021) have highlighted the need for predictive maintenance models that adopt a holistic view of the infrastructure, including renewable energy systems and edge devices (Shin, Han, and Rhee 2021). This study focused on the core network, access nodes, and edge devices; however, future research should consider expanding AI-powered maintenance to other critical areas such as customer premises equipment (CPE), backhaul networks, and radio access networks (RAN). Incorporating AI into these components represents a step towards comprehensive network care. Predictive maintenance at the edge holds significant promise for IoT and 5G applications, but overcoming latency challenges and maintaining predictive models that retain value across decentralized architectures remain hurdles to overcome (Ong et al., 2020). The expansion of predictive maintenance models can improve service reliability and operational costs for the entire network at scale (Ong, Niyato, and Yuen 2020).

Although this study accomplished significant downtime reductions within a specific telecommunications network, additional verification is necessary for other network configurations and traffic conditions. Research by Arpilleda (2023) and Madasamy et al. (2023) has pointed out that AI models for predictive maintenance may behave differently in various environments, particularly when encountering different types of network traffic or geographical distributions (Madasamy 2023), (Arpilleda 2023). To ensure the efficacy of these models across a range of telecommunications infrastructures, future research must test them in diverse settings.

Furthermore, the results of this research underscore the value of incorporating machine-learning-based predictive maintenance into future strategies for network frameworks such as edge computing and cloud-based systems. Ong et al. (2020) discussed how deep reinforcement learning approaches can be employed in edge-based sensor networks to optimize predictive maintenance (Ong, Niyato, and Yuen 2020). Similarly, the results of this study suggest that telecommunications networks must evolve to meet the needs of 5G and IoT applications. AI models need to adapt to the increased complexity and decentralization associated with edge computing. To maintain the reliability of next-generation networks, it will be crucial to develop AI models that operate efficiently and in a decentralized manner (Shakir et al. 2024).

Future research can investigate how AI-based predictive maintenance complements fully autonomous network management systems. With increasingly sophisticated networks, the need for autonomous systems capable of self-monitoring, self-diagnosing, and self-healing is imperative. Integrating predictive maintenance with additional AI-driven network management tools, including traffic optimization, resource allocation, and fault recovery, will lead to resilient and self-managing networks with minimal human intervention. This approach would enhance service reliability while reducing operational overhead for network providers, enabling them to focus on strategic rather than reactive measures.

As AI models improve, scaling them will become a critical challenge. Despite the superior performance of deep learning models like LSTM, deploying them in large telecom networks remains difficult due to high computational costs and latency. Therefore, developing AI algorithms for 5G and IoT infrastructures, including decoupled AI recursive algorithms that can

adapt to increased complexity and real-time challenges, is essential for prospective deployments of deep-learning-enabled predictive maintenance schemes (Hrnjica and Softic 2020).

This analysis highlights the significant advantages of AI-powered predictive maintenance solutions for telecommunications networks, particularly in minimizing downtime and enhancing network reliability. Although scalability challenges persist, AI-based predictive maintenance has the potential to become a cornerstone of modern network management, leading to more reliable, efficient, and resilient telecommunications networks as the technology continues to advance.

6. Conclusions

This study demonstrates the broad impact of AI-based predictive maintenance in enhancing the performance and reliability of telecommunications networks. The research highlights that predictive maintenance increases Mean Time Between Failures (MTBF) and decreases Mean Time to Repair (MTTR) while minimizing network downtime through the use of machine learning models such as Long Short-Term Memory (LSTM), Random Forest (RF), and Gradient Boosting Machine (GBM). These findings indicate that AI-driven predictive maintenance significantly improves network performance and provides a scalable solution for the increasingly complex telecommunications infrastructure reliant on data.

The article offers a detailed micro-level downtime analysis across different network segments, including the core network, access nodes, and edge devices. With the implementation of AI-driven predictive maintenance, downtime reduction has become a consistent outcome across segments, ranging from 50.6% to 53%. These results are crucial for telecommunication providers aiming to deliver high service reliability while minimizing disruptions. Predicting failures and taking preemptive actions to prevent them are essential for smoother operations and improved service availability, fulfilling stricter Service-Level Agreements (SLAs) and enhancing customer satisfaction.

Time-series data was particularly well-suited for the LSTM model, which proved to be the most accurate for predicting network failures. However, its significant computational complexity, training, and inference time pose challenges for real-time applications in larger networks. Conversely, the

Random Forest model, while marginally less accurate, provided substantially reduced inference times, establishing it as a potential model for real-time deployment in resource-constrained environments. Thus, the trade-off between accuracy and computational efficiency is an important consideration for the practical implementation of AI within predictive maintenance of telecommunications networks.

The failure probability analysis proposed in this study underscores the necessity of real-time monitoring of network performance metrics such as CPU load and latency. Under increasingly degraded network conditions, especially during high traffic loads, the probabilities of failure are proportionally higher. Real-time prediction of these failure probabilities allows telecom operators to shift loads, reroute traffic, or schedule maintenance during off-peak hours. This capability is particularly relevant in next-generation networks like 5G and IoT systems, where reliability and low-latency performance are critical.

While the benefits of AI-based predictive maintenance are evident, the study also identifies several limitations that need to be addressed in future research. The scalability of the LSTM model requires ongoing investigation. Although the LSTM model provided the highest prediction accuracy in this study, its computational requirements make it less applicable for real-time usage in large networks with high traffic volumes. Future research could explore hybrid models that integrate deep learning's predictive capabilities with simpler, more efficient machine learning techniques, leading to more scalable and deployable real-time network maintenance solutions.

Emerging network architectures, such as edge computing and cloud-based infrastructures, also offer opportunities for incorporating AI-driven predictive maintenance. As telecommunications networks evolve to meet the business needs of 5G, IoT, and smart city applications, deploying predictive maintenance models at the network's edge will become increasingly valuable. This article provides insights into various perspectives where predictive maintenance can be applied within edge computing environments. As more devices become interconnected, developing AI models that can operate effectively within decentralized contexts will be essential to ensure network functionality.

Furthermore, future research should adapt AI-based predictive maintenance to different types of networks and conditions. This study focused

on a specific network deployment, and while the results are promising, further validation across a wide range of telecom infrastructures (with varying scales, traffic patterns, geographies, or service requirements) is necessary to generalize these findings. Telecommunication providers must also consider backhaul networks, customer premises equipment (CPE), and other critical network components to comprehensively identify the benefits of AI maintenance applications.

The push towards fully automated networks in the telecommunications sector suggests that AI-based predictive maintenance can be integrated into automated management systems, adding a new dimension to network operations. Future studies may explore incorporating these AI models to provide real-time diagnostic solutions and automatic failure prevention. Integrating predictive maintenance models with other AI-based network management tools, such as traffic optimization, resource allocation, and fault recovery, could enable telecommunications providers to develop highly resilient and self-managing networks that require minimal human intervention to maintain optimal performance.

AI-driven predictive maintenance has the potential to revolutionize telecommunications networks, as evidenced by this study. AI offers a compelling solution to the complex problems facing modern telecom infrastructures, reducing downtime and enhancing network reliability and predictive capabilities. As global telecommunication networks continue to grow in complexity and scale, the development of more advanced and integrated AI-driven maintenance solutions will play a crucial role in improving the performance, robustness, and resilience of these networks.

References

- Alghamdi, M., Alomari, S., and Alkatheri, M. (2024). Adopting Government Cyber Security Initiatives - A study of SMEs in Saudi Arabia. *International Journal for Scientific Research*, 3 (10). <https://doi.org/10.59992/ijsr.2024.v3n10p11>
- Arpilleda, J. (2023). Exploring the Potential of AI and Machine Learning in Predictive Maintenance of Electrical Systems. *International Journal of Advanced Research in Science, Communication and Technology*, 751-756. <https://doi.org/10.48175/IJAR SCT-12365>
- Balmer, R. E., Levin, S. L., and Schmidt, S. (2020). Artificial Intelligence Applications in Telecommunications and other network industries. *Telecommunications Policy*, 44 (6), 101977. <https://doi.org/https://doi.org/10.1016/j.telpol.2020.101977>

- Çınar, Z. M., Abdussalam Nuhu, A., Zeeshan, Q., Korhan, O., Asmael, M., and Safaei, B. (2020). Machine Learning in Predictive Maintenance towards Sustainable Smart Manufacturing in Industry 4.0. *Sustainability*, 12 (19).
<https://doi.org/10.3390/su12198211>.
- Dhanraj, D., Sharma, A., Kaur, G., Mishra, S., Naik, P., and Singh, A. (2023). Comparison of Different Machine Learning Algorithms for Predictive Maintenance. *2023 International Conference for Advancement in Technology (ICONAT)*, 24-26 Jan. <https://doi.org/10.1109/ICONAT57137.2023.10080334>.
- Dhyani, B. (2021). Predicting Equipment Failure in Manufacturing Plants: An AI-driven Maintenance Strategy. *Mathematical Statistician and Engineering Applications*, 70, 1326-1334. <https://doi.org/10.17762/msea.v70i2.2324>
- Faris, M., Jasim, I., and Qasim, N. (2021). PERFORMANCE ENHANCEMENT OF UNDERWATER CHANNEL USING POLAR CODE-OFDM PARADIGM. *International Research Journal of Science and Technology*, 3 (9), 55-62. https://www.irjmets.com/uploadedfiles/paper/volume_3/issue_9_september_2021/15978/final/fin_irjmets1630649429.pdf
- Giannakidou, S., Radoglou-Grammatikis, P., Koussouris, S., Pertselakis, M., Kanakaris, N., Lekidis, A., Kaltakis, K., et al. (2022). 5G-Enabled NetApp for Predictive Maintenance in Critical Infrastructures. *2022 5th World Symposium on Communication Engineering (WSCE)*, 16-18 Sept. <https://doi.org/10.1109/WSCE56210.2022.9916037>.
- Hashim, N., Mohsim, A. H., Rafeeq, R. M., and Pyliaivskyi, V. (2019). New approach to the construction of multimedia test signals. *International Journal of Advanced Trends in Computer Science and Engineering*, 8 (6), 3423-3429. <https://doi.org/10.30534/ijatcse/2019/117862019>
- Hoffmann, M. A., and Lasch, R. (2023). Tackling Industrial Downtimes with Artificial Intelligence in Data-Driven Maintenance. *ACM Comput. Surv.*, 56 (4), Article 82. <https://doi.org/10.1145/3623378>
- Hrnjica, B., and Softic, S. (2020). Explainable AI in Manufacturing: A Predictive Maintenance Case Study. *Advances in Production Management Systems. Towards Smart and Digital Manufacturing*, 66-73. https://doi.org/10.1007/978-3-030-57997-5_8
- Iatsykovska, U., Khlaponin, Y., Qasim, N., Khlaponin, D., Trush, I., Karpiński, M. (2018). Operation analysis of statistical information telecommunication networks using neural network technology. *IEEE. Conferences on Intelligent Data Acquisition and Advanced Computing Systems*, 460 (1), 199-203. <https://doi.org/10.1051/e3sconf/202346004003>
- Kamel, M., Nour, M., Awad, M., Essa, M., and Abdelbaki, N. (2021). Novel Data Mining Approach Predicting Alerts in The Telecom Industry. *2021 Tenth International Conference on Intelligent Computing and Information Systems (ICICIS)*, 5-7 Dec. 2021. <https://doi.org/10.1109/ICICIS52592.2021.9694179>.
- Lee, W. J., Wu, H., Yun, H., Kim, H., Jun, M. B. G., and Sutherland, J. W. (2019). Predictive Maintenance of Machine Tool Systems Using Artificial Intelligence

- Techniques Applied to Machine Condition Data. *Procedia CIRP*, 80, 506-511. <https://doi.org/10.1016/j.procir.2018.12.019>
- Li, M., Huo, M., Cheng, X., and Xu, L. (2020). Research and Application of AI in 5G Network Operation and Maintenance. 2020 IEEE Intl Conf on Parallel & Distributed Processing with Applications, Big Data & Cloud Computing, Sustainable Computing & Communications, Social Computing & Networking (ISPA/BDCLOUD/SocialCom/SustainCom), 17-19 Dec. 2020. <https://doi.org/10.1109/ISPA-BDCLOUD-SocialCom-SustainCom51426.2020.00212>.
- Madasamy, S., Shankar, B. P., Yadav, R. K., Jayalakshmi, K, P. (2023). A Machine Learning Approach in Predictive Maintenance in the IoT Enabled Industry 4.0. 2023 4th International Conference on Smart Electronics and Communication (ICOSEC), 20-22 Sept. <https://doi.org/10.1109/ICOSEC58147.2023.10276226>.
- Mallouk, I., Sallel, Y., and Majd, B. A. E. (2021). Machine learning approach for predictive maintenance of transport systems. 2021 Third International Conference on Transportation and Smart Technologies (TST), 27-28 May. <https://doi.org/10.1109/TST52996.2021.00023>.
- Math, M. (2023). Exploring Effective Approaches To Minimize Downtime In Final Assembly Line Of Braking Systems. *Journal of Namibian Studies : History Politics Culture*, 35. <https://doi.org/10.59670/jns.v35i.4246>
- Minea, M., Dumitrescu, C. M., and Minea, V. L. (2021). Intelligent Network Applications Monitoring and Diagnosis Employing Software Sensing and Machine Learning Solutions. *Sensors*, 21 (15). <https://doi.org/10.3390/s21155036>.
- Mohan, R., Roselyn, J. P., and Uthra, R. A. (2023). LSTM based artificial intelligence predictive maintenance technique for availability rate and OEE improvement in a TPM implementing plant through Industry 4.0 transformation. *Journal of Quality in Maintenance Engineering*, 29 (4), 763-798. <https://doi.org/10.1108/JQME-07-2022-0041>
- Nacchia, M., Fruggiero, F., Lambiase, A., and Bruton, K. (2021). A Systematic Mapping of the Advancing Use of Machine Learning Techniques for Predictive Maintenance in the Manufacturing Sector. *Applied Sciences*, 11 (6). <https://doi.org/10.3390/app11062546>.
- Ohalete, N., Aderibigbe, A., Ani, E., Ohenhen, P., and Akinoso, A. (2023). Advancements in predictive maintenance in the oil and gas industry: A review of AI and data science applications. *World Journal of Advanced Research and Reviews*, 20, 167-181. <https://doi.org/10.30574/wjarr.2023.20.3.2432>
- Ong, K. S. H., Niyato, D., and Yuen, C. (2020). Predictive Maintenance for Edge-Based Sensor Networks: A Deep Reinforcement Learning Approach. 2020 IEEE 6th World Forum on Internet of Things (WF-IoT), 2-16 June 2020. <https://doi.org/10.1109/WF-IoT48130.2020.9221098>.
- Qasim, N., Shevchenko, Y.P., and Pylivskyi, V. (2019). Analysis of methods to improve energy efficiency of digital broadcasting. *Telecommunications and Radio Engineering*, 78 (16), 1457-1469. <https://doi.org/10.1615/TelecomRadEng.v78.i16.40>

- Ran, Y., Zhou, X., Lin, P., Wen, Y., and Deng, R. (2019). *A Survey of Predictive Maintenance: Systems, Purposes and Approaches*.
<https://doi.org/10.48550/arXiv.1912.07383>
- Raparathi, M., Dodda S. B., and Maruthi, S. (2023). Predictive Maintenance in IoT Devices using Time Series Analysis and Deep Learning. *Dandao Xuebao Journal of Ballistics*, 35 (3), 01-10. <https://doi.org/10.52783/dxjb.v35.113>
- Resende, C., Folgado, D., Oliveira, J., Franco, B., Moreira, W., Oliveira-Jr, A., Cavaleiro, A., et al. (2021). TIP4.0: Industrial Internet of Things Platform for Predictive Maintenance. *Sensors*, 21 (14). <https://doi.org/10.3390/s21144676>.
- Salih, M. M., Khaleel, B. M., Qasim, N. H., Ahmed, W. S., Kondakova, S., and Abdullah, M. Y. (2024). Capacity, Spectral and Energy Efficiency of OMA and NOMA Systems. *2024 35th Conference of Open Innovations Association (FRUCT)*. <https://doi.org/10.23919/FRUCT61870.2024.10516394>.
- Shakir, M. A., Abass, H. K., Jelwy, O. F., Al-Bayati, H. N. A., Salman, S. M., Mikhav, V., and Bodnar, N. (2024). Developing Interpretable Models for Complex Decision-Making. *2024 36th Conference of Open Innovations Association (FRUCT)*. <https://doi.org/10.23919/FRUCT64283.2024.10749922>.
- Shetty, R. B. (2018). Predictive Maintenance in the IoT Era. In *Prognostics and Health Management of Electronics*, 589-612.
<https://doi.org/https://doi.org/10.1002/9781119515326.ch21>
- Shin, W., Han, J., and Rhee, W. (2021). AI-assistance for predictive maintenance of renewable energy systems. *Energy*, 221, 119775.
<https://doi.org/10.1016/j.energy.2021.119775>



پروشکاه علوم انسانی و مطالعات فرهنگی
پرتال جامع علوم انسانی